



# Smart & flexible

The modular platform of Inther Conveyor Equipment (ICE) is unique due to the short installation and commissioning time. All components (both mechanical and electrical) come pre-installed in our modules, including cabling and the correct E-plan codes.

The smart and flexible modules are available in various widths and are suitable for transporting all common goods in intralogistics.

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# **Key features**

- Fully modular
- Integrated and labeled cabling
- > Fast installation time









# **Carton Pull Sorter**

With the CPSO1 Carton Pull Sorter it's possible to send out packages to sort. The package is pulled out by the driven roller which is covered with rubber for extra grip. The use of the outbound module means heavy mechanics are no longer needed. The carton pull sorter is completely modular, which makes it easy to expand the number of outbound modules in the future.

# **Technical specifications**

General information
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Max. carrying weight 20 kg per carton/crate\*

Transport speed Min. 0,21/max. 1,1 m/sec.

Lockout speed Min. 0,13/max. 1,28 m/sec.

Ambient temperature +5°C to +40°C

# **Drive transport**

Voltage 400V AC/3-phase
Drive General drive
Drive coupling Toothed belt

# **Electric connection conveyor belt**

Connection voltage 400/480V AC 3-phase
Nominal current 1,0 - 2,8A
Sensor Retroreflective,
pre-installed and wired

# Electric connection for closing mechanism

Connection voltage 24V DC
Connection plug Screw clamps

# Pneumatic connection (per closing mechanism)

Conditioning ISO8573-1:2010 (7:4:4)
Required air pressure 6-8 bar

Required compressed 0,20 l (8 bar) air per cycle

### **Dimensions**

LW effective width 420
ML max. module length 10000 mm
TW module width LW + 96 mm
SF side guide 80 mm

# Side profile

SP Profile height 126 mm

# Rolling-out mechanism

Material Steel 1.5 mm, galvanized,

with PVC cover for grip

Diameter 50 mm
Performance Round head

### **Drive lockout mechanism**

Drive belts 1 DC engine
Drive coupling Round belts
Control Eqube

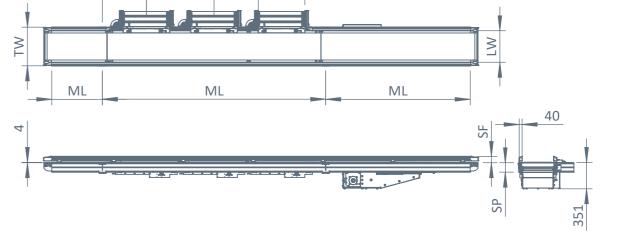
Power consumption 3A (in use, Boost8 mode)

per motor

# Capacity

Mechatronic capacity 2000 boxes per hour\*\*

- Products to be excluded must be aligned on the side of the exclusion mechanisms prior to running up the conveyor belt
- \*\* Capacity based on average box dimensions of 400 x  $400 \, \text{mm}$





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# Alignment 24V

The CTO1 Roller Conveyor Alignment 24V aligns materials to the left or to the right. There are many benefits to this alignment feature including, getting an ideal scanning position or correctly applying a label to the material.

- > Fully modular
- > Integrated and labeled cabling
- > Fast installation time

# **Technical specifications**

# **General information**

Max. carrying weight 35 kg/zone
Transport speed Min. 0,05/max. 2,2 m/sec.
Ambient temperature +5°C to +40°C

## **Drive transport**

Voltage 24V DC
Drive 1 motor roller per zone
Drive coupling Round belts
Control Conveylinx AI
Power consumption per engine 24V DC
1 motor roller per zone
2 conveylinx AI
2 (Peak, ECO+ mode)

# **Electrical connection**

Connection voltage
Connectivity
O,9A (240V AC)
Connection plug
Work switch
Sensor
Retro-reflective,
installed and wired

### **Dimensions**

LW effective width 420/620 mm

ML module length Max. 3000 mm

TW module width LW + 96 mm

P roller pitch 75/100/125 mm

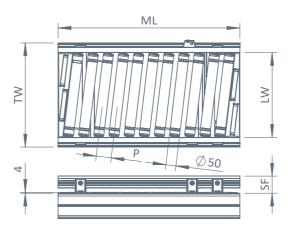
SF side guide 80 mm

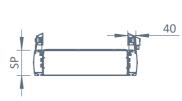
## Side profile

SP Profile height 126 mm

# **Rollers**

Material Steel 1,5 mm, galvanized
Diameter 50 mm
Performance Round head





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# CT01 Roller Conveyor Curve 24V



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# Curve 24V

The CTO1 Roller Conveyor Curve 24V transports materials automatically using a programmed controller. Each zone is driven by a motor roller that drives the non-driven rollers by means of belting.

- > Fully modular. The bend can be up to 15 degrees each time it's expanded. This is the only modular conveyor bend in the world!
- Integrated and labeled cabling
- > Fast installation time

# **Technical specifications**

# **General information**

Max. carrying weight 35 kg/zone Transport speed Min. 0,05/max. 2,2 m/sec. +5°C to +40°C Ambient temperature

### **Drive transport**

Voltage 24V DC 1 motor roller per zone Drive Drive coupling Round belts Control Conveylinx Al Power consumption 2A (Peak, ECO+ mode)

per engine

**Electrical connection** Connection voltage 90-265V AC/1-phase Connectivity 0,9A (240V AC) 7/8" Female, 3 pins Connection plug Work switch Included Sensor Retro-reflective, installed and wired

# **Dimensions**

LW effective width 420/620 mm 15° / 30° / 45°/ 60° / 75° / 90° α Corner TW module width LW + 96 mm

P roller pitch inside bend ~ 72 mm SF side guide 80 mm

# Side profile

SP Profile height 126 mm

# **Rollers**

Steel 1.5 mm, galvanized, Material

with conical sleeve made of polypropylene

Diameter 50 mm Performance Round head







# Merge 24V

The CTO1 Roller Conveyor Merge 24V combines materials from two transport lines by sending the materials onto the track when there is an empty space in the material flow. The Merge 24V can also be used as an output path by using a KPO1 Pop-up Module to send materials left or right.

- > Fully modular
- > Integrated and labeled cabling
- > Fast installation time

# **Technical specifications**

## **General information**

Max. carrying weight 35 kg/zone
Transport speed Min. 0,05/max. 2,2 m/sec.
Ambient temperature +5°C to +40°C

## **Drive transport**

Voltage 24V DC
Drive 1 motor roller per zone
Drive coupling Round belts\*\*
Control Conveylinx AI
Power consumption 2A (Peak, ECO+ mode)
per engine

### **Electrical connection**

Connection voltage
Connectivity
Connection plug
Work switch
Sensor

O,9A (240V AC)
7/8" Female, 3 pins
Included
Retro-reflective,
installed and wired

# **Dimensions**

LW effective width 420/620 mm

ML max. module length 1128 mm (width 420 mm)

1428 mm (width 620 mm)

TW module width LW + 96 mm

P roller pitch 75/100/125 mm
SF side guide 80 mm

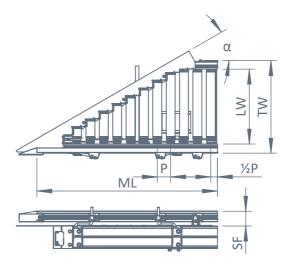
### Side profile

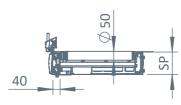
SP Profile height 126 mm

# Rollers

Material Steel 1,5 mm, galvanized\*
Diameter 50 mm
Performance Round head\*\*

- Optionally, the rollers can be provided with a friction layer
- \*\* Optionally, the drive coupling and rollers can be equipped with a poly V-belt drive





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# Straight 24V

The CTO1 Roller Conveyor Straight 24V transports materials automatically with the aid of a programmed controller. Each zone is driven by a motor roller that drives the non-driven rollers by means of belting.

- > Fully modular
- > Integrated and labeled cabling
- > Fast installation time

# **Technical specifications**

## **General information**

Max. carrying weight 35 kg/zone
Transport speed Min. 0,05/max. 2,2 m/sec.
Ambient temperature +5°C to +40°C

## **Drive transport**

Voltage 24V DC
Drive 1 motor roller per zone
Drive coupling Round belts\*\*
Control Conveylinx AI
Power consumption 2A (Peak, ECO+ mode)
per engine

# **Electrical connection**

Connection voltage 90-265V AC/1-phase
Connectivity 0,9A (240V AC)
Connection plug 7/8" Female, 3 pins
Work switch Included
Sensor Retro-reflective,
installed and wired

# **Dimensions**

LW effective width 420/620 mm
ML max. module length TW module width LW + 96 mm
P roller pitch 75/100/125 mm
SF side guide 80 mm

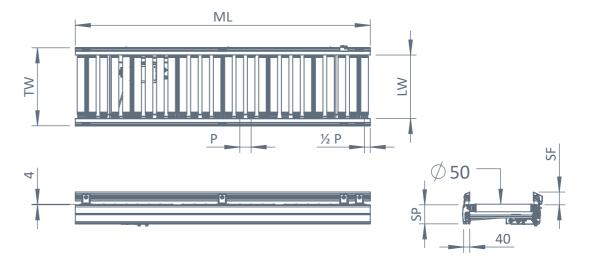
# Side profile

SP Profile height 126 mm

# Rollers

Material Steel 1,5 mm, galvanized\*
Diameter 50 mm
Performance Round head\*\*

- \* Optionally, the rollers can be provided with a friction layer
- \*\* Optionally, the drive coupling and rollers can be equipped with a poly V-belt drive



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# **Straight Accumulating 24V**

The CTO1 Roller Conveyor Straight Accumulating 24V automatically transports materials using a programmed controller. Each zone is driven by a motor roller that drives the non-driven rollers by means of belting. The Straight Accumulating 24V positions the materials with fixed interspaces on the roller conveyor.

- > Fully modular
- Integrated and labeled cabling
- Fast installation time

# Technical specifications

## **General information**

Max. carrying weight 35 kg/zone
Transport speed Min. 0,05/max. 2,2 m/sec.
Ambient temperature +5°C to +40°C

### Drive transport

Voltage 24V DC
Drive 1 motor roller per zone
Drive coupling Round belts\*\*
Control Conveylinx AI
Power consumption 2A (Peak, ECO+ mode)
per engine

## **Electrical connection**

Connection voltage 90-265V AC/1-phase
Connectivity 0,9A (240V AC)
Connection plug 7/8" Female, 3 pins
Work switch Included
Sensor Retro-reflective,

installed and wired

# **Dimensions**

LW effective width 420/620 mm

ML max. module length 3000 mm

TW module width LW + 96 mm

P roller pitch 75/100/125 mm

SF side guide 80 mm

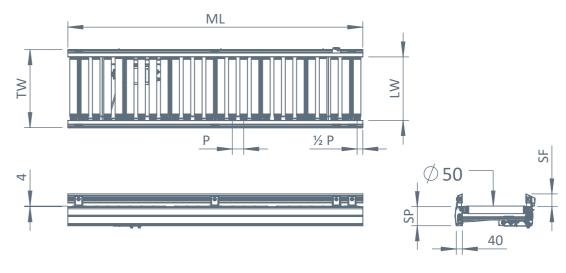
# Side profile

SP Profile height 126 mm

# Rollers

Material Steel 1,5 mm, galvanized\*
Diameter 50 mm
Performance Round head\*\*

- \* Optionally, the rollers can be provided with a friction layer
- \*\* Optionally, the drive coupling and rollers can be equipped with a poly V-belt drive



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# Straight General 400V

The CTO1 Roller Conveyor Straight General 400V transports materials via one central drive. The rollers are driven via a belt.

- > Fully modular
- > Integrated and labeled cabling
- > Fast installation time

# **Technical specifications**

# **General information**

Max. carrying weight 35 kg/zone
Transport speed Min. 0,23/max. 1,2 m/sec.
Ambient temperature +5°C to +40°C

## **Drive transport**

Drive General drive 400V
Drive coupling Flat belt, 30 mm width

### **Electrical connection**

Connection voltage Nominal current

Sensor

400/480V AC 3-phase 1.0A (up to 10 m long) 2.8A (from 10 m long) Retro-reflective, installed and wired

### **Dimensions**

LW effective width 420/620 mm
ML max. module length
TW module width LW + 96 mm
P roller pitch 75/100 mm
SF side guide 80 mm

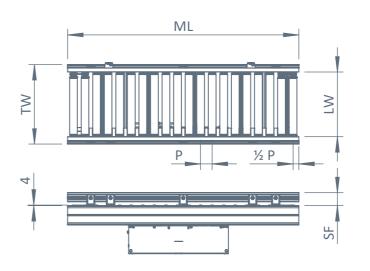
# Side profile

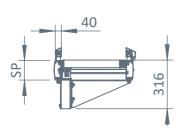
SP Profile height 126 mm

# Rollers

Material Steel 1,5 mm, galvanized\*
Diameter 50 mm
Performance Massive

\* Optionally, the rollers can be provided with a friction layer





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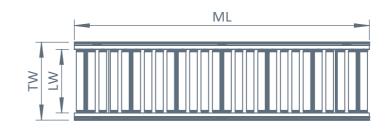


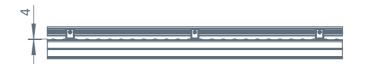
# **Straight Non Driven**

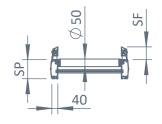
The CTO1 Roller Conveyor Straight Non Driven is a gravity conveyor where materials are transported by hand or by means of gravity down a slope. This conveyor is often used for areas where materials are collected or set up manually.

# **Technical specifications**

General information Max. carrying weight Ambient temperature	35 kg +5°C to +40°C	Side profile SP Profile height	126 mm	
Ambient temperature	+5 C t0 +40 C	Rollers		
Dimensions		Material	Steel 1,5 mm, galvanized*	
LW effective width	420/620 mm	Diameter	50 mm	
ML max. module length TW module width P roller pitch SF side guide	3000 mm LW + 96 mm 75/100/125 mm 80 mm		* Optionally, plastic rollers can be used, these have a lower rolling resistance (for less	







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# Decline 400V

The CTO2 Belt Conveyor Decline 400V transports materials using a driven conveyor belt. With this module it is possible for materials to descend from a higher level.

- > Fully modular
- > Integrated and labeled cabling
- > Fast installation time

# **Technical specifications**

# **General information**

Max. carrying weight
Transport speed
Min. 0,23/max. 1,2 m/sec.
Max. lowering angle
Ambient temperature

50 kg/m
Min. 0,23/max. 1,2 m/sec.
18°
+5°C to +40°C

# **Drive transport**

Drive General Drive 400V
Drive coupling Toothed belt

# **Electrical connection**

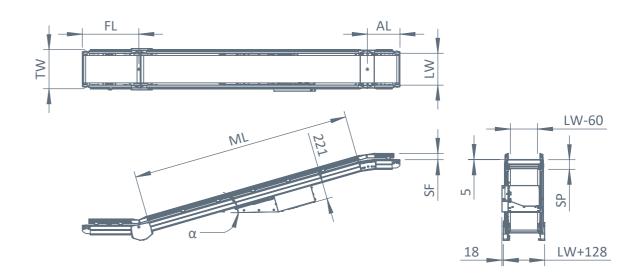
Connection voltage 400V AC/3-phase
Nominal current 1,0A - 2,8A
Sensor Retro-reflective, installed and cabled

## **Dimensions**

LW effective width 420/620 mmML max. module length 28537,5 mmTW module width 28537,5 mmSF side guide 80 mmFL Feed length 747 - 1047 mmAL Arch length 433 - 733 mm  $\alpha \text{ lowering angle}$   $0^{\circ} - 18^{\circ}$ 

### Side profile

SP Profile height 126 mm



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# Incline 400V

The CTO2 Belt Conveyor Incline 400V transports materials using a driven conveyor belt. With this module it is possible for materials to ascend to a higher level.

- > Fully modular
- > Integrated and labeled cabling
- > Fast installation time

# **Technical specifications**

# **General information**

Max. carrying weight
Transport speed
Min. 0,23/max. 1,2 m/sec.
Max. rise angle
Ambient temperature

50 kg/m
Min. 0,23/max. 1,2 m/sec.
18°
+5°C to +40°C

# **Drive transport**

Drive General Drive 400V
Drive coupling Toothed belt

# **Electrical connection**

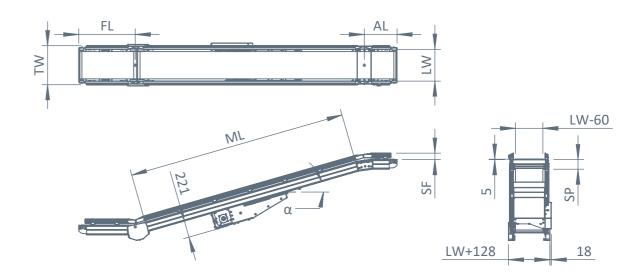
Connection voltage 400V AC/3-phase
Nominal current 1,0A - 2,8A
Sensor Retro-reflective, installed and cabled

# **Dimensions**

LW effective width 420/620 mm ML max. module length 21000 mm TW module width LW + 96 mm SF side guide 80 mm FL Feed length 747 - 1047 mm AL Arch length 433 - 733 mm  $\alpha$  rise angle 0° - 18°

# Side profile

SP Profile height 126 mm



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# Pop-up Module 24V

The KPO1 Pop-up Module 24V is used to channelize materials to the left and/or right to another module. This is done at an angle of 30 degrees.

- > Fully modular
- Integrated and labeled cabling
- > Fast installation time

# **Technical specifications**

# **General information**

Max. carrying weight 35 kg/m Min. 0,16/max. 1,2 m/sec. Transport speed Lockout speed Min. 0,16/max. 1,2 m/sec. Ambient temperature +5°C to +40°C

### **Drive transport**

24V DC Voltage 2 motor rollers Drive Drive clutch transmission Round belts Conveylinx Al Control 2A (Peak, ECO+ mode) Power consumption per engine

# Popup drive wheels

24V DC Voltage Drive belts 2 DC engines Drive clutch transmission Round belts Control Conveylinx Al Power consumption 3A (in use, Boost8 mode)

per engine

# **Electrical connection**

Connection voltage 90-265V AC/1-phase 0,9A (240V AC) Connectivity Connection plug 7/8" Female, 3 pins Work switch Included Sensor Retro-reflective, installed and cabled

# **Dimensions**

LW effective width 420/620 mm ML module length 1425 mm (width 420 mm) 1800 mm (width 620 mm) TW module width LW + 96 mm

P roller pitch 75 mm SF side guide 80 mm

# Side profile

SP Profile height 126 mm

# **Pneumatic connection**

ISO8573-1:2010 (7:4:4) Conditioning 6-8 bar Required air pressure Required compressed 0,45 l (8 bar) per cycle

# Popup wheels

Number of wheels 2 rows of 4 rolls (width 420 mm) 2 rows of 6 rolls (width 620 mm)

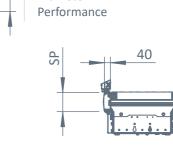
Diameter Material Polyurethane

Lock Angle 30°

# Rollers

Material Steel 1,5 mm, galvanized Diameter 50 mm

Round head



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# **Transfer Module 24V**

The KPO2 Transfer Module 24V is used to channel materials in or out of another conveyor using cassettes. This is done at an angle of 90 degrees.

- > Fully modular
- > Integrated and labeled cabling
- > Fast installation time

# Technical data

## **General information**

Max. carrying weight 35 kg/zone
Transport speed Min. 0,05/max. 2,2 m/sec.
Lockout speed Min. 0,11/max. 1,85 m/sec.
Ambient temperature +5°C to +40°C

### **Drive transport**

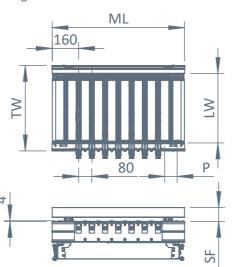
Voltage 24V DC
Drive 1 motor roller
Drive coupling Round belts
Control Conveylinx AI
Power consumption 2A (Peak, ECO+ mode)
per engine

# **Drive cassettes**

Voltage 24V DC
Drive belts 2 motor rollers (mechanically coupled)

Drive coupling Poly-V belt
Control Conveylinx AI
Power consumption 3A (in use, Boost8 mode)

per engine



### **Belt cassettes**

Number of cassettes 2/7 pieces
Performance Single-sided/double-sided
Pitch 80 mm

## **Electrical connection**

Connection voltage 90-265V AC/1-phase
Connectivity 0,9A (240V AC)
Connection plug 7/8" Female, 3 pins
Work switch Included
Sensor Retroreflective,
installed and wired

### **Pneumatic connection**

Conditioning ISO8573-1:2010 (7:4:4)
Required air pressure 6-8 bar
Required compressed air 0,78 l (8 bar) per cycle

### **Dimensions**

LW effective width 420/620 mm

ML module length 800 mm

TW module width LW + 96 mm

P roller pitch 75 mm

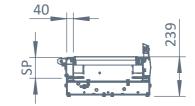
SF side guide 80 mm

# Side profile

SP Profile height 126 mm

# Rollers

Material Steel 1,5 mm, galvanized
Diameter 50 mm
Performance Round head



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# Inther Group Improving intralogistics

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